

## DECISION

2020-03-23

### DECISION ON CE-CERTIFICATION

#### Certificate of factory production control number 0416-CPR-11842-02

Inspecta Sertifiointi Oy has granted this product certificate to certify that the factory control of the products mentioned in this decision fulfils the requirements set in the requirement documents.

- Certificate holder:** LKAB Mekaniska AB  
Lastvägen 14, SE-981 38 Kiruna
- Place of manufacture:** Lastvägen 14, 981 38 Kiruna, Sweden
- Scope of the certificate:** Manufacture of structural welded steel components and kits  
Execution classes EXC1 and EXC2  
Declaration of essential characteristics: ZA.3.2 (Method 1) and ZA.3.4 (Method 3a)
- Specification of the scope:** Welding processes 135, 136, 138  
Material groups 1.1, 1.2, 1.3, 8.1  
Material thickness 25 mm, base plates 50 mm
- Production processes welding, cutting, bending  
Subcontracted hot dip galvanizing
- Qualification of welding procedures EN ISO 15612, EN ISO 15614-1  
Welding quality system acc. to EN ISO 3834-2
- Responsible welding coordinator Tord Hugin IWS SE 01966,  
EN 1090-2:2018 level B
- Requirement documents:** EN 1090-1:2009+A1:2011
- System of assessment and verification of constancy of performance:** 2+
- Reports of inspections and tests forming the basis of the decision:**

Change of welding coordinator  
Inspection, 2020-02-25, SERXBP0021, Berndt Persson

The certificate shall remain valid until further notice provided the requirements set in the General Rules for Product Certification and the above-mentioned product group specific requirement documents are continuously met.

INSPECTA SERTIFIOWINTI OY



Matti Järvi  
Business Manager

